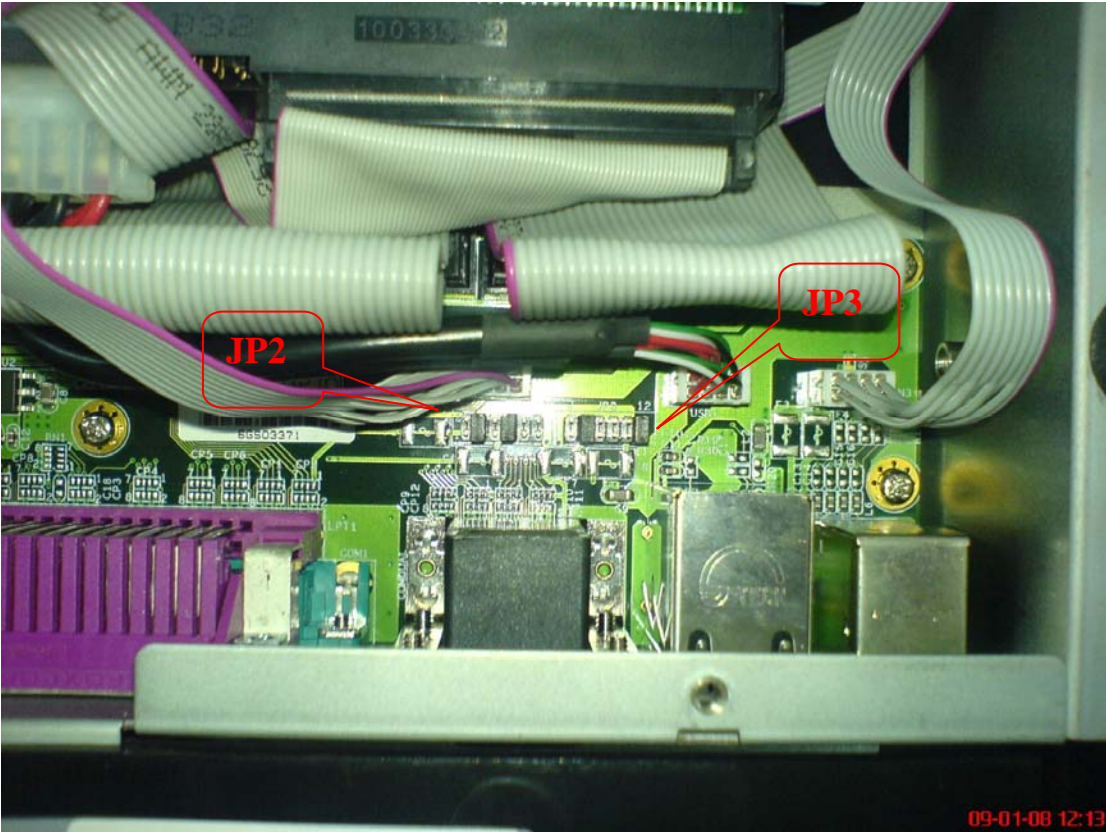
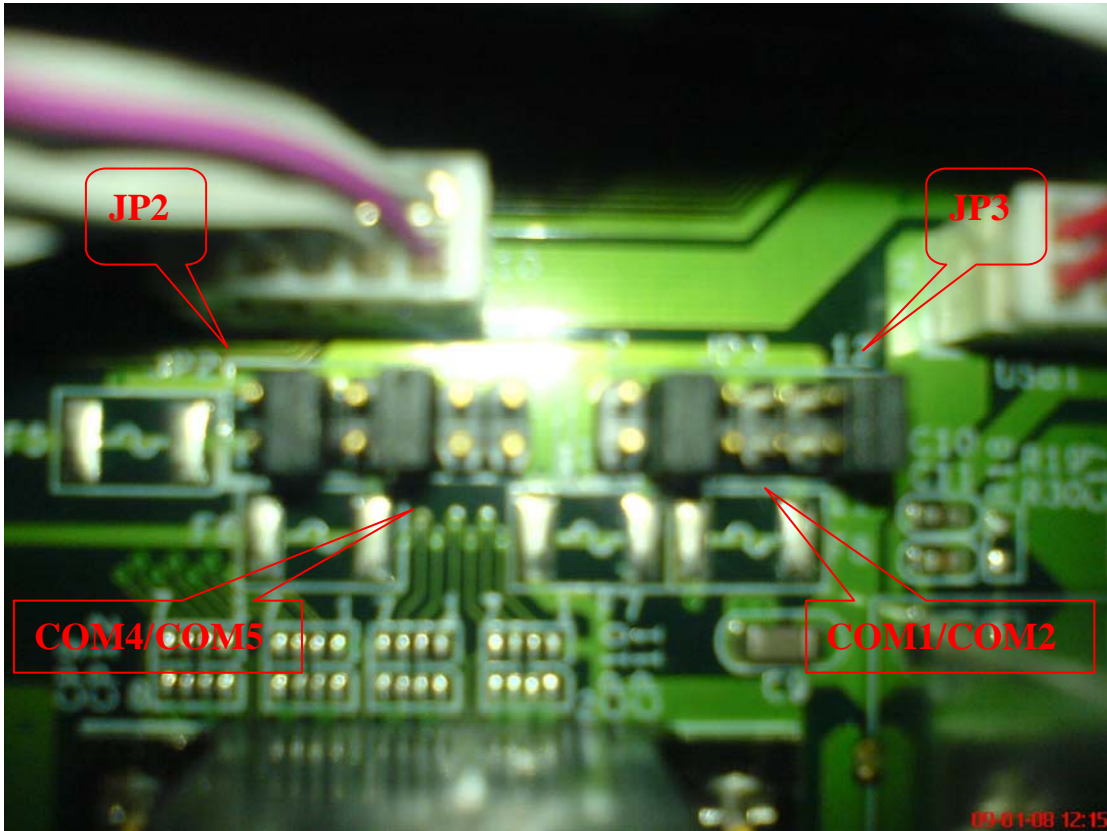


POS 415/412 COM PORT Jumper Setting





JP2(COM4)	PIN1-2(Default)	PIN3-4(+12V)	PIN5-6(+5V)
JP2(COM5)	PIN7-8(Default)	PIN9-10(+12V)	PIN11-12(+5V)
JP3(COM1)	PIN1-2(Default)	PIN3-4(+12V)	PIN5-6(+5V)
JP3(COM2)	PIN7-8(Default)	PIN9-10(+12V)	PIN11-12(+5V)